

MEDIA

In the mass finishing processes it is critical to choose appropriate media according to the material and processing purpose. Both factors impact the processing time and desirable results. Synthetic, ceramic, porcelain and stainless

steel media with compounds are used for wet processing, on the other hand walnut shell with polishing paste is used for dry processing. There is a wide variety of grinding and polishing media in regard to shape, size and abrasiveness.

Supporting compounds are added to abrasive media in wet process. Additives in the compound help to clean, brighten and passivate workpieces.

PLASTIC chips (WET PROCESS)



▲ **01Ps10**



▲ **02Ps10**



▲ **03Ps14**



▲ **05Ps10**



▲ **06Ps10**



▲ **07Ps12**



▲ **01PP10**



▲ **02PP10**



▲ **03PP18**



▲ **05PP10**



▲ **06PP10**

PORCELAIN chips (WET PROCESS)



▲ **CMG/CMP ø1**



▲ **CMG/CMP ø1,5**



▲ **CMG/CMP ø3**



▲ **CMP/CMG ø4**



▲ **CMG/CMP ø5**



▲ **CMG/CMP ø6**



▲ **CMG/CMP 2x5**



▲ **CMG/CMP 3x10**



▲ **CMG MIX**



▲ **CMP MIX**

WALNUT shells, PASTES (DRY PROCESS)



▲ **H-1/050**
2,4-4,0 mm



▲ **H-1/100**
1,7-2,4 mm



▲ **H-1/400**
0,4-0,8 mm



▲ **H-1/500**
0,2-0,4 mm



▲ **PA-2**
grinding



▲ **PA-1**
polishing

STAINLESS steel shots (WET PROCESS)



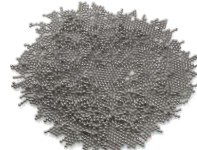
▲ **BALL ø1**



▲ **BALL ø2**



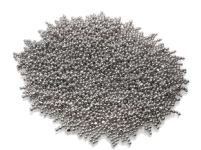
▲ **BALL ø2,4**



▲ **BALL ø2,7**



▲ **BALL ø3,2**



▲ **STEEL MIX**



▲ **SATELLITE 2x3**



▲ **SATELLITE 3x4**



▲ **SATELLITE 6x4**

COMPOUNDS and POWDERS (WET PROCESS)

N10E	polishing silver with stainless steel balls	SK6	all-purpose grinding compound
U11	polishing gold	U32	polishing silver (CEROFIN)
SZ4	finishing non-ferrous metal (copper, brass, bronze, alpacca)	B3	grinding
A5	polishing gold in magnetic and vibratory polishing machines	V6	finishing of stainless steel (polishing)
A3	polishing silver in magnetic and vibratory polishing machines	V9	finishing steel
A7	polishing non-ferrous metal (e.g. copper and its alloys)	V10	all-purpose grinding compound
V27	anticorrosive compound for carbon steel	N51	degreasing, washing off polishing pastes
VILUX	polishing gold in magnetic and vibratory polishing machines	POWDER GP20	smoothing silver in CEROFIN
A1	pickling silver (CEROFIN)	POWDER GP10	smoothing gold in CEROFIN